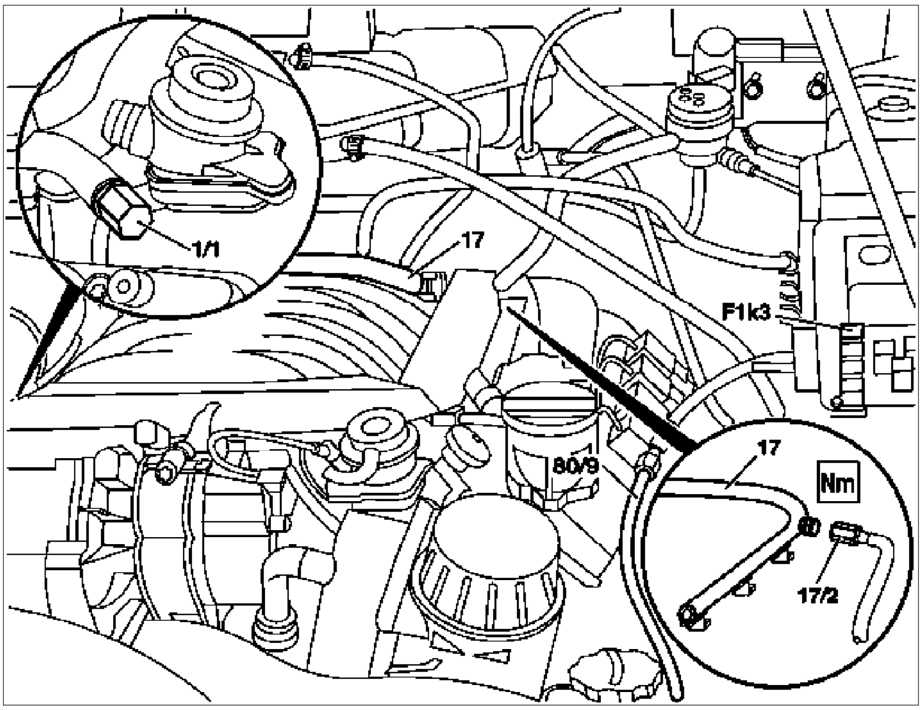
Model 163.136 with engine 111.977
Model 163.154 with engine 112.942
Model 163.157 with engine 112.970
Model 163.172 with engine 113.942
Model 163.174 with engine 113.981
Model 163.175 with engine 113.965

1/1 Service valve
17 Fuel rail
17/2 Fuel feed line
80/9 Fuel hose
F1K3 Fuel pump relay



P47.10-0411-06

	Draining or pumping out		
⚠Danger!	**Risk of explosion** if ignition takes place, **risk of poisoning** caused by inhaling fuel vapors or swallowing fuel as well as **risk of injury** to skin and eyes exposed to fuel.	No fire, sparks, open flames or smoking. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
1	Release fuel pressure through service valve (1/1)	i Collect fuel. Pressure hose	*119589046300
2	Unscrew fuel feed line (17/2) at fuel distributor (17)	Nm	*BA07.52-P-1001-01A
3	Connect fuel hose (80/9) to fuel feed line (17/2)	i Use 10 mm diameter fuel hose.	
4	Insert fuel hose (80/9) into safety reservoir		
5 n	Pull fuel pump relay (F1k3) out of relay holder Assignment and cable connections of fuse blocks		GF54.15-P-1255GH
6	Bridge fuel pump	i Connect slot 30 (battery positive) to slot 87 (relay contact input).	*220589009900
7	Switch on ignition		
8	Pump fuel out into safety canister		*BF47.10-P-1001-01A

Nm Fuel rail

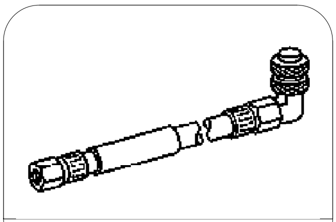
Number	Designation		Engine 112 except 112.945/951/ 960/961
BA07.52-P-1001-01A	Fuel feed line on fuel distributor	Nm	38

Fuel rail

Number	Designation		Engines 113.940/941/ 942/943/944/ 945/946/948/ 960/961/962/ 963/965/966/ 967/968/969/ 980/981/982/ 984/986/988/
BA07.52-P-1001-01A	Fuel feed line on fuel distributor	Nm	38

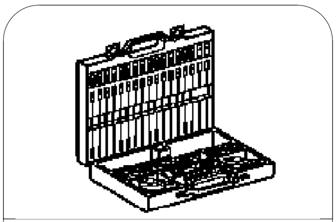
Fuel tank

Number	Designation			Models 163.113/ 136/154/ 172 up to 31.08.01	Models 163.113/ 136/154/ 172 as of 01.09.01 Models 163.157/ 175	Model 163.174
BF47.10-P-1001-01A	Fuel tank capacity	Total capacity	Liters	72	83	93
		Reserve capacity	Liters	10	12	12



119 589 04 63 00

Pressure hose



220 589 00 99 00

Electrical connection set